COMPONENTS

HiTEC® 672

Styrene/Maleic Ester Pour Point Depressant



Premium Pour Point Depressant for the most Demanding of Applications





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Key Performance Benefits

HiTEC® 672 is a styrene/maleic ester pour point depressant. It has excellent performance in Passenger Car and Heavy Duty Engine Oil applications when combined with Viscosity Index Improvers in a range of base oils, including Brightstock.

HiTEC® 672 provides the following customer benefits:

- Field proven in Engine Oil applications
- Suitable for use in Gp II Base Oils, matching Industry trends
- Low viscosity for ease of handling
- Effective in Driveline Gear and Off Road formulations using a Viscosity Index Improver or Brightstock

Recommended Dosage

The recommended treat rate for HiTEC $^{\circ}$ 672 for Engine Oils applications varies from 0.10% - 0.20% wt. and 0.5% - 2.0% wt. for Gear Oils. The exact dosage is determined by the base oils present. Please contact your Afton Chemical representative for specific recommendations.

Typical Characteristics

Appearance: Amber to Dark Brown Liquid

Specific Gravity at 15.6/15.6°C: 0.890
Viscosity at 100°C, cSt: 110
Flash Point (PMCC), °C: 94 min.

Handling Information

Max Handling Temp: 80°C

Shelf Life: 36 months at ambient temperature

Pour Point Depressant Portfolio by Base Oil Compatibility

	Group I			Group II			Group III		
	APE CORE 150	APE CORE 600	APE CORE BS	Chevron 100R	Chevron 220R	Chevron 600R	Nexbase 3030	Nexbase 3043	Nexbase 3060
HiTEC® 672	•	•	•	•	•	•	•	•	•
Premium Pour Point Depressant for the Most Demanding of Applications									
HiTEC [®] 5789	•	•	•	•	•	•	•	•	•
Problem Solver for Challenging Base Oils									
HiTEC [®] 5714	•	•	•	•	•	•	•	•	•
All-round Performance with Added Thickening Efficiency									
HiTEC® 623	•	•	•	•	•	•	•	•	•
All-round Performance with Easy Handling									
HiTEC [®] 5788	•	•	•	•	•	•	•	•	•
Cost-effective	Pour Poi	nt Depres	sant Solu	ition	,				
HiTEC® 5724	•	•	•	•	•	•	•	•	•
Next Generation Group III Solution									

Most Effective
 Effective
 Least Effective

HiTEC® 672 Superior Cold Temperature Performance vs Competitor 15W40 MRV results after Low Temperature Pumpability Oxidation Tests PC GP I, T/R 0.1% wt. PC GP II, T/R 0.1% wt. >400,000 yield stress <175 144.000 yield stress < 175 Viscosity, mPa.s 150000 15,500 no yield stres no vield stress Competito Competito PPD FOT Oil PPD FOT Oil PPD FOT Oil PPD FOT Oil HDDO GP I, T/R 0.1% wt. HDDO GP II, T/R 0.2% wt. >58,600 172,000 yield stress < 280 yield stress <70 no yield stress Viscosity, mPa.s 120000 24,400 no yield stress HiTEC® 672 PPD EOT Oil HiTEC® 672 Competito PPD EOT Oil PPD EOT Oil

HiTEC® 672 Response in Base Oils

HiTEC® 672,		Pour Point, °C			Pour Point, °C		Pour Point, °C		
% wt.	APE Core 150	APE Core 600	APE Core BS	Chevron 100R	Chevron 220R	Chevron 600R	Nexbase 3030	Nexbase 3043	Nexbase 3060
0	-12	-6	-9	-18	-12	-12	-33	-18	-18
0.25	-27	-18	-12	-42	-36	-36	-54	-39	-39
0.5	-30	-21	-18	-45	-36	-36	-51	-42	-39
1	-33	-27	-21	-45	-36	-36	-54	-39	-39

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